



A	18.812 HOLD DIM. .184 REF. DIM.	18.808 .417	8/28/93	ANS
-	19.78 C.H. LENGTH	20.78	8/18/93	ANS
SYS. IS	DESCRIPTION	VAS	GATE	APPD.
C 3005-168 A REVISIONS 118758				

- 10 LEFT HAND SHOWN, RIGHT HAND OPPOSITE (FOR RAIL LOCK CLIP INSTALLATION IN ASSEMBLY)
- SLIDE IS PROVIDED WITH A DETENT IN CLOSED POSITION
  - SLIDE IS PROVIDED WITH SILENCING BUMPERS, IN THE OPEN AND CLOSED POSITIONS.
  - HOLES OTHER THAN THOSE SHOWN MAY BE IN THE SLIDE MEMBERS AT ACCURIDE OPTION.
  - USE ONLY NO. 8 SLOTTED PAN OR SLOTTED BINDING HEAD SCREWS FOR MOUNTING THROUGH SLIDE MEMBERS. MAX. .100 HIGH X .380 DIAMETER SCREW HEAD CLEARANCE NECESSARY IN ORDER TO CLEAR TRAVERSING BALL RETAINER.
  - WIDTH OF SLIDE IS MEASURED IN THE CLOSED POSITION, ACROSS THE AREA WHERE THE SLIDE MEMBERS ARE FULLY ENGAGED WITH BALL BEARINGS.
  - FINISH: ELECTRO-ZINC PLATE, CHROMATE COATED, PER ASTM B883-85, TYPE III, SC 1.
  - LUBRICANT: HIGH-LOW TEMPERATURE GREASE.
  - BALL BEARINGS: STEEL
  - MATERIAL: SLIDE MEMBERS AND COMPONENT PARTS: WORK HARDENED COLD ROLLED STEEL
- NOTES: UNLESS OTHERWISE SPECIFIED,

DWG. APPROVED FOR MANUFACTURE:  
*Blair Strasser* 7/27/93  
 SIGNATURE DATE

IF X EXPERIMENTAL PARTS IN REVISION ETC. WILL BE CHARGED TO NEXT LETTER REVISION LEVEL

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CUSTOMER: <b>AMSTOWN METAL PROD.</b>			
SCALE: H.T.S.	DATE: 04/21/93	CONTROLLED DOCUMENT BY ACCURIDE OR CUSTOMER	THREE MEMBER BALL BEARING SLIDE
DESIGN: A.N.S.	APPROVED:	TELEPHONES NOT SHOWN	REV. A
HOLDING DIMENSIONS: .008 HOLDING DIMENSIONS: .008 TRAVEL: .13			C 3005-168-L/R