



## **ASSEMBLING STANDING HT. 12" X 12" CORNER COLUMN TO STANDING HT. OR TO A FULL HT. CORE**

Tools Required:

Socket Set with 9/16" Socket  
9/16" Combination Wrench

Hardware Included with PSHCC-Kit Included with Standing Ht Corner Column:

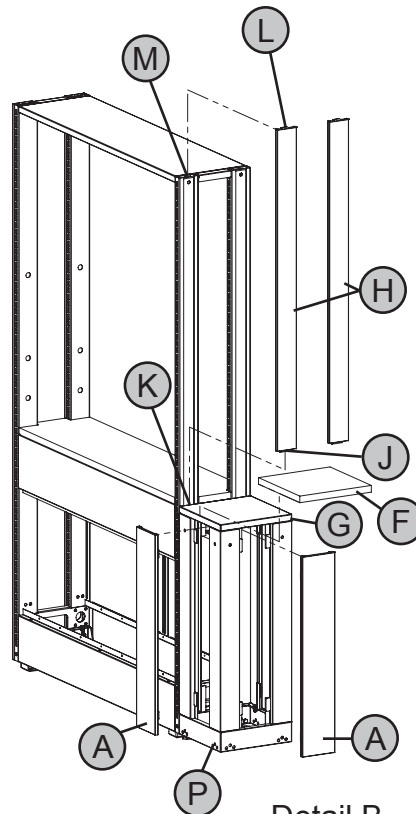
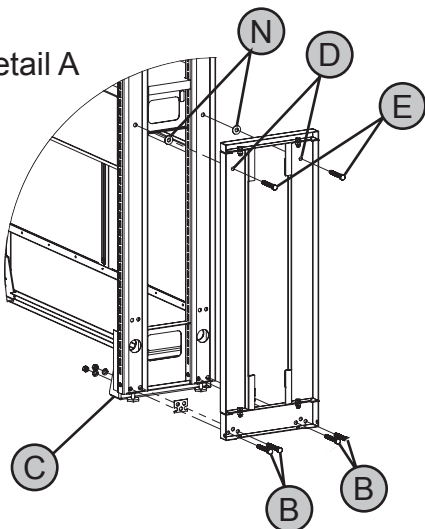
8 HHCS, 3/8 -16 x 2-1/2", grade 5  
8 Washer, Lock 3/8"  
8 Washers, 3/8"  
8 Nut, 3/8"  
16 Plug Buttons, 3/8"

Note 1: The 12" x 12" corner work surface material (F) is ordered separately.

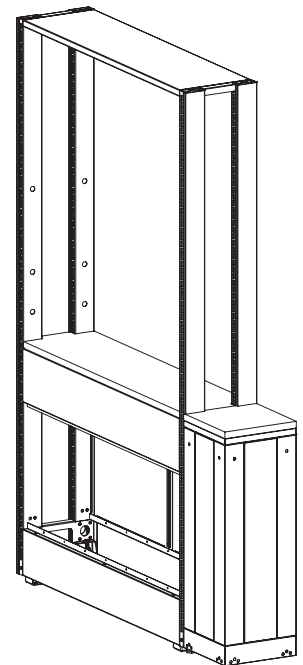
Note 2: The upper end covers (H) covering the exposed end of the uprights are ordered separately.

1. Remove all the lower side panels (A) and assemble the corner column to the core at the base by inserting the HHCS (B) included with the cores from the inside of the column through the core upright, floor angel (C) and locking angle with the lock washer and nut on the inside of the core as shown in Detail A. (Ref. Attaching 12" Core to Floor for additional details)
2. At the upper location (D) insert the enclosed HHCS (E) included with this kit from the inside of the column, insert the 3/8" flat washer (N) to act as a spacer, and then through the core upright with the lock washer and nut on the inside of the core.
3. Position and attach the second core (not shown) on one of the three remaining side making sure it is in line or 90° to the first core; repeat steps 1 & 2. Note: If the core is not in-line or 90° to the first core, the optional items, i.e. cantilever table frames, work surfaces, suspended cabinets may not fit properly.
4. Locate the work surface material (F) on the top (G) of the standing height core tight against the core work surfaces and attach with caulk, adhesive or screws to the top of the corner column cover, (attachment method Installers option).
5. When a standing height core is attached to a full height core attach the end covers (H) by inserting tab (J) into (K) and tab (L) into slot (M) as shown in detail B.
6. Insert plug buttons in all exposed holes (P) and attach lower end panels (A) on open sides.

Detail A



Detail B



Completely Assembled