



## ATTACHING FULL HT. 12" X 12" CORNER COLUMNS TO 12" CORES

**Tools Required:**  
Socket Set with 9/16" Socket  
9/16" Combination Wrench

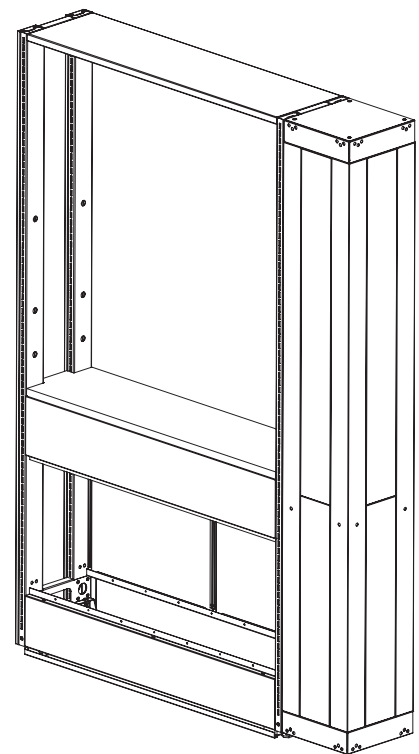
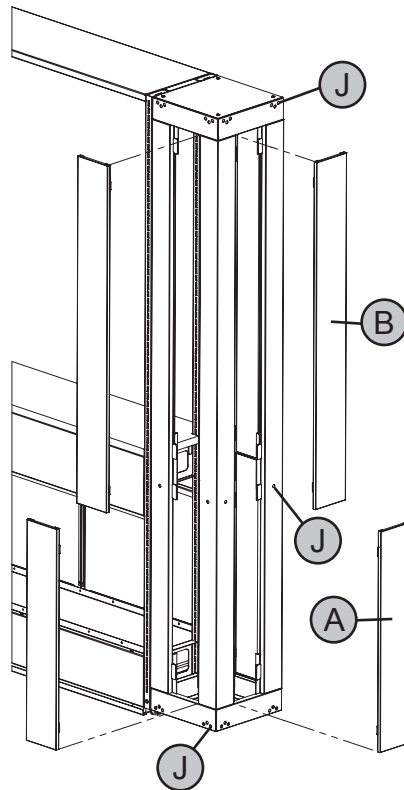
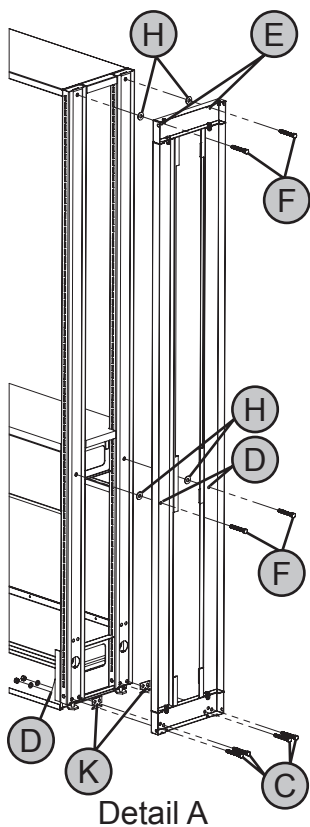
**Hardware Included with PFHCC-Kit  
included with Full Ht Corner Column:**  
16 HHCS, 3/8 -16 x 2-1/2", grade 5  
16 Washer, Lock 3/8"  
16 Washers, 3/8"  
16 Nut, 3/8"  
30 Plug Buttons, 3/8"

**Note:** Cover to close the top of the corner column is optional and must be ordered separately if required.

1. Remove all the lower side panels (A) and upper side panels (B).
2. Assemble the corner column to the core at the base by inserting the HHCS (C) included with the cores from the inside of the column, through the spacer (K) included with cores, core upright, floor angle (D) and locking angle with the lock washer and nut on the inside of core as shown in Detail A. (Ref. Attaching 12" Core to Floor for additional details.)
3. At the upper locations (D & E) insert the HHCS (F) through the column uprights from the inside of the column, insert the 3/8" flat washers (H) to act as a spacer, and then through the core upright with the lock washer and nut on the inside of the core.
4. Position and attach the second core (not shown) on one of the three remaining sides making sure it is in line or 90° to the first core; repeat step 1 & 2.

**Note:** If the core is not in-line or 90° to the first core, the optional items, i.e. cantilever table frames, work surfaces, suspended cabinets, may not fit properly.

5. Insert plug buttons on all exposed holes (J) and attach lower side panels (A) on the open sides. Attached the upper side panels (B) on the open sides of the column, including the core side.



Completely Assembled