



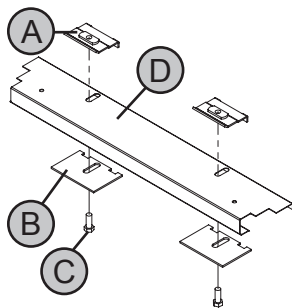
ATTACHING SUSPENDED DRAWER OR CABINET UNITS TO TABLE FRAME

Tools Required:
Socket Set with 9/16" Socket
9/16" Combination Wrench

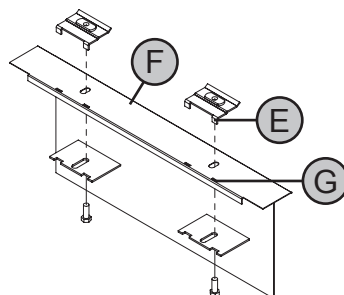
Hardware Kit PSCHH03 Includes and Ships with Units 18"-30" Wide:
4 HHCS, 3/8 -18 x 3/4"
4 Cabinet Hanger Reinforcements
4 Suspended Hanger Weldments

Hardware Kit PSCHH03-A Includes and Ships with Units 36"-48" Wide:
6 HHCS, 3/8 -18 x 3/4"
6 Cabinet Hanger Reinforcement
6 Suspended Hanger Weldments

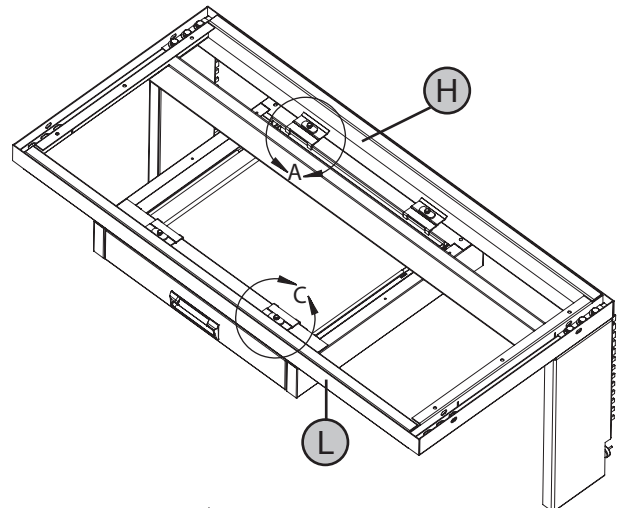
- Assembled to the front suspended unit rail (D) the suspended hanger weldments (A), cabinet hanger reinforcements (B) and HHCS (C) to the front cross rail (D) as shown leaving it loose so the suspended cabinet hanger weldments move freely in the slots.
- Determine if the suspended unit is being attached to a 23" deep frame or 26", 27", & 29" deep frame.
 - If it is being attached to a 23" deep work surface frame assembly, locate the suspended hanger weldments tabs (E) in front of the rear cabinet rail (F) and assemble the hardware as shown leaving it loose, as shown in Detail A.
 - If it is being attached to a 26", 27", & 29" deep table frame, locate the tabs in slot (G) and assemble the hardware as shown leaving it loose as shown in Detail B.
- Position the suspended unit under the table frame lifting the back of the rear suspended unit up engaging the table frame cross rail (H) with the suspended hanger weldment bolt (J) is tight against rear rail as shown in Detail A or B. Raise the front of the unit up with the suspended hanger weldment slide to the back of the slot to clear the table frame rail (L).
- Slide the front suspended hanger weldments forward engaging the rail as shown in Detail C.
- Slide the suspended unit laterally into the desired position and tighten all four suspended hanger weldments hardware making sure the front suspended hanger weldments are slid forward with the bolt (K) against the front rail (L).



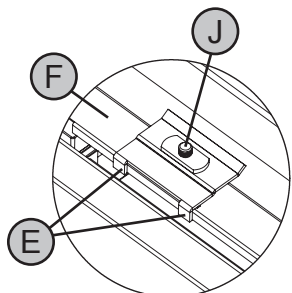
Front Suspended Unit Rail



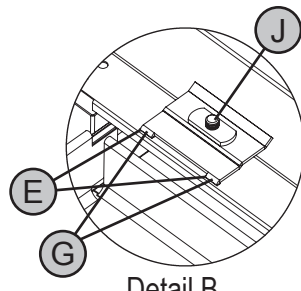
Rear Suspended Unit Rail



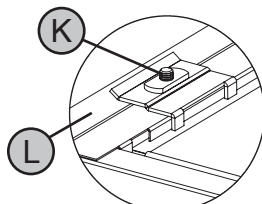
23" Deep Table Frame



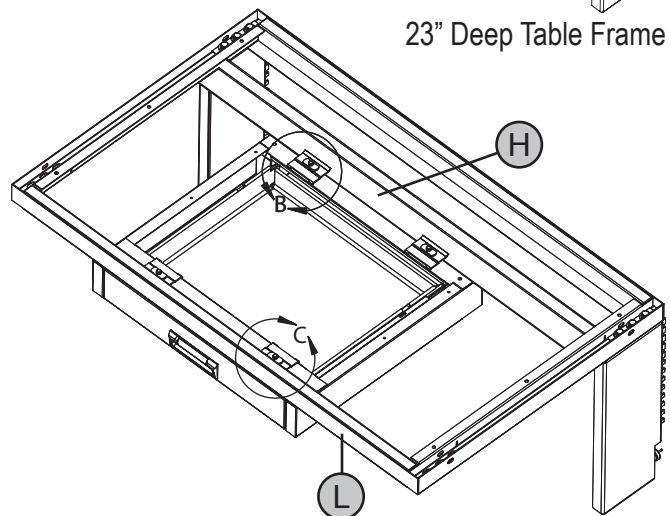
Detail A



Detail B



Detail C



26", 27", & 29" Deep Table Frame