



ATTACHING CANTILEVER CORNER TABLE FRAME TO CORES

Tools Required:

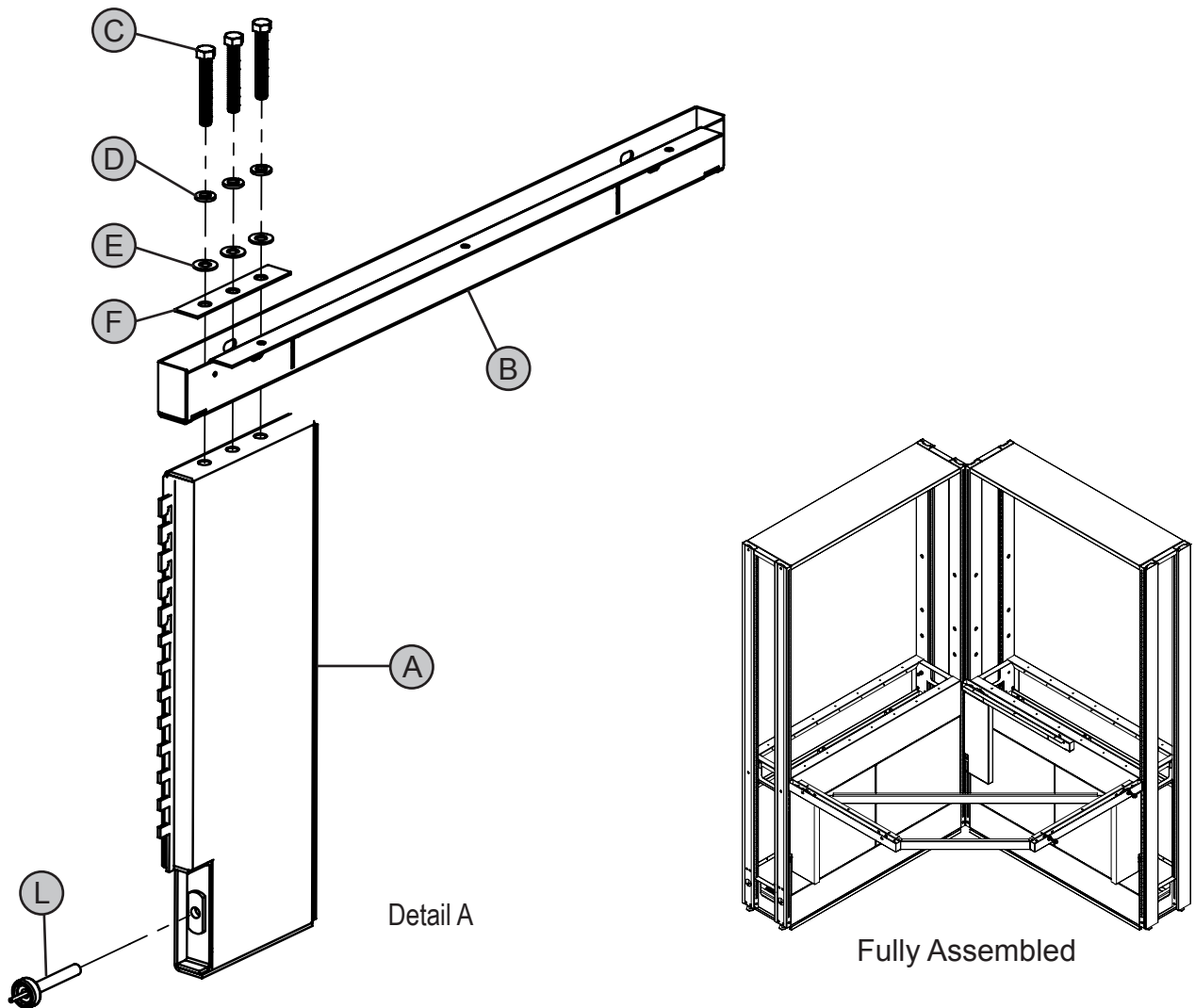
Socket set with 1/2" & 9/16" socket
1/2" & 9/16" Combination wrench
Philips Screw Driver No. 2 & 3 tips

Hardware Include with PCF-KIT-B included with Table Frame:

- | | |
|---|-------------------------|
| 4 Button Head Cap Screws, 5/16 -18 x 3-1/2", Full Thread, grade 5 | 9 Washers, 3/8" |
| 9 HHCS, 3/8 -16 x 2-1/2", grade 5 | 4 Nut, 5/16" |
| 4 Washer, Lock 5/16" | 3 Cantilever Bolt Plate |
| 9 Washer, Lock 3/8" | |
| 16 Washers, 5/16" | |

Note: Refer to "Attaching Cantilever Table Frame to Core" for additional details.

1. Attach each leg (A) to leg arm (B) with qty. of 3 HHCS, 3/8 -16 x 2-1/2", grade 5 (C), lock washers (D), flat washers (E) and cantilever bolt plate (F) as shown finger tight, as shown in Detail A.





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2. Attach the cantilever table leg assemblies, two RH (G) and one LH (H) to a core or panel by inserting the end leg teeth (J) into the core upright slots (K) ensuring all three legs are at the same elevation, as shown in Detail B.
3. We recommend screwing the locking / leveling pin (L) out against the upright on the two end leg assemblies so the front edge of the leg assembly (M) is raised 1/16" to 1/8" above horizontal, so as the load is applied to the work surface it will result in the work surface being level.
4. Attach the front table frame rail (N) to the leg assemblies with screws (P) leaving the screws finger tight, adjust the front rail ensuring the rail is at a 45 degree angle to the leg assemblies and the leg assemblies are 90 degrees to each other, tighten screws securely.
5. Note, only the 48" x 48" corner frames have a rear rail. Attach the rear rail (R) with screws (S) and ensure it is 45 degrees to the leg assemblies.
6. Tighten hardware securely.
7. When cantilever tables are position end to end at the same height, connect the frames together by inserting the Button Head Cap Screw, 5/16 -18 x 3-1/2", grade 5 (T), through the flat washer, corner rail, corner leg assembly, 2 washers between table frames (U), adjacent cantilever table leg (not shown), flat washer, lock washer and nut as shown in Detail C. Note: the two flat washers between the table frames are required to keep the table frames in alignment and straight.
8. If there is not an adjacent table frame next to the corner cantilever table frame, insert the the Button Head Cap Screw with the head and flat washer on the outside of the leg arm (B), through the leg arm, front rail and with the flat washer, lock washer and nut on the inside.

