

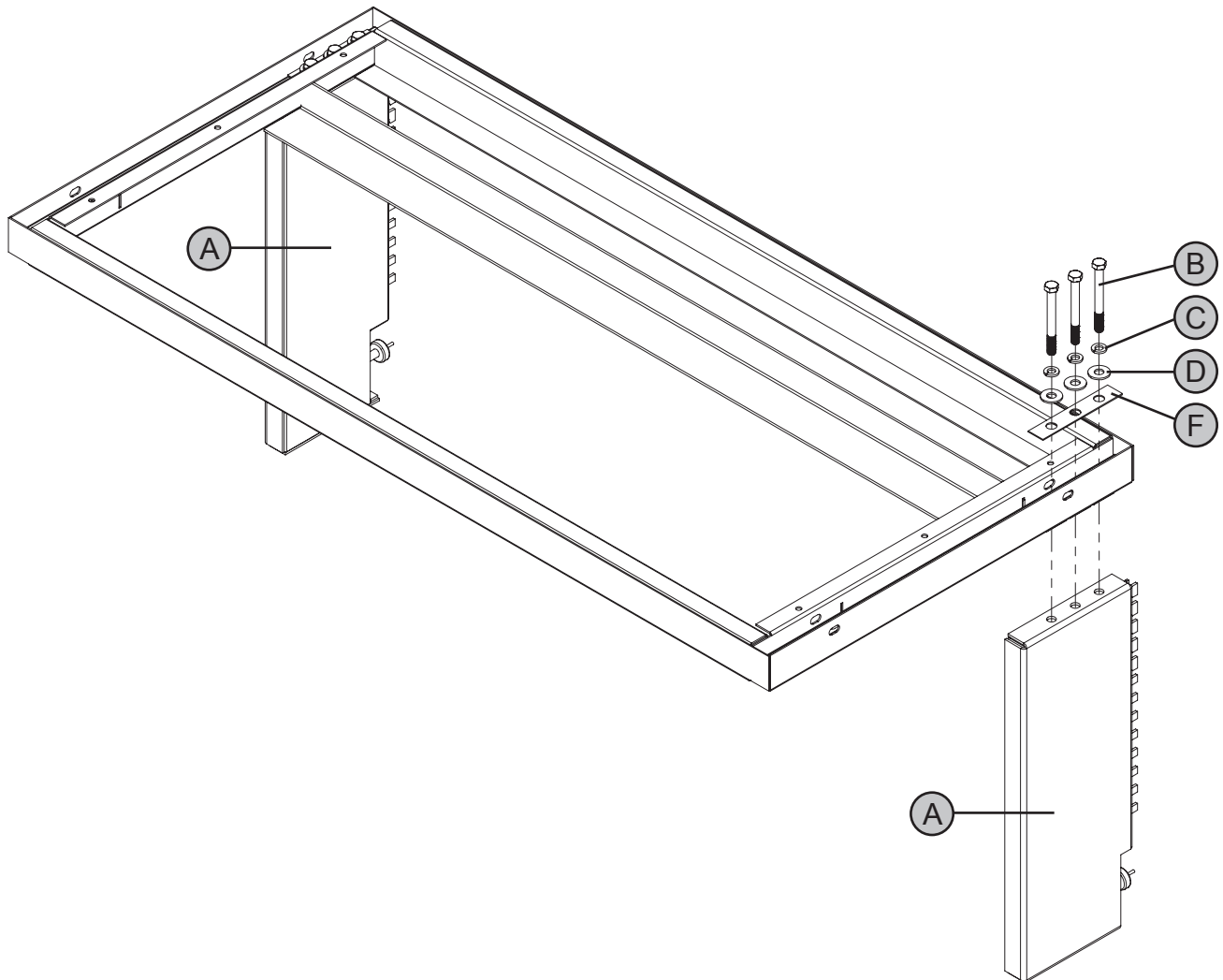


ATTACHING CANTILEVER TABLE FRAME TO CORE

Tools Required:
Socket Set with 9/16" Socket

Hardware PCF Kit-A Included with Table Frame:
6 HHCS, 3/8 -16 x 2-1/2" Full Thread, grade 5
1 HHCS, 3/8 -16 x 3-1/2", grade 5
7 Washers, Lock 3/8"
10 Washers, 3/8"
1 Nut, 3/8"
2 Cantilever Bolt Plate

1. Attach each leg (A) with quantity of 3 HHCS, 3/8 -16 x 3-1/2", grade 5 (B), lock washers (C), flat washers (D) and cantilever bolt plate (F) as shown finger tight.
2. Attach the cantilever table to a core or panel by inserting the end leg teeth (G) into the core upright slots (H) to ensure the distance between the leg assemblies match the slots. Also, the outside of the leg (J) must not extend beyond the end of the side frame (K).
3. Tighten hardware securely.



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4. To attach the cantilever table frame to a core or panel, determine the height you want the top of the work surface to be at, subtract the thickness of the top, and insert the leg teeth into the slots giving you your desired high. Then screw out the locking/leveling pin (L) into the slot (M) as shown, which prevents the table from being removed.
5. We generally recommend screwing the locking/leveling pin (L) out against the upright so the front edge of the work surface (N) is raised 1/16" to 1/8" (P) (which depends on the loading to the work surface) above being level so as load is applied to the work surface it will result in the work surface being level.
6. When cantilever tables are positioned end to end at the same height, connect the frames together by inserting the HHCS, 3/8-16 x 3-1/2", grade 5 (Q), washers, lock washer, and nut as shown in Detail C. Note: The two flat washers between the table frames are required to keep the table frames in alignment and straight.

